



UPUT ZA PREGLED BEZ RAZARANJA DELOVA  
HELIKOPTERA H-42

0-42-PBR-00

.0.014

Glava glavnog rotora

POSTUPAK  
PREGLEDA FEROMAGNETNOM METODOM

Tabela

VI

List

1

T-42-U00-GGR

Listova

7

Naziv i br.dela  
(slika-pozicija)

Skica i postupak pregleda dela

Napomene

1

2

3

Glavno vratilo

341A31.4260.20

341A31.4110.22

341A31.4110.27

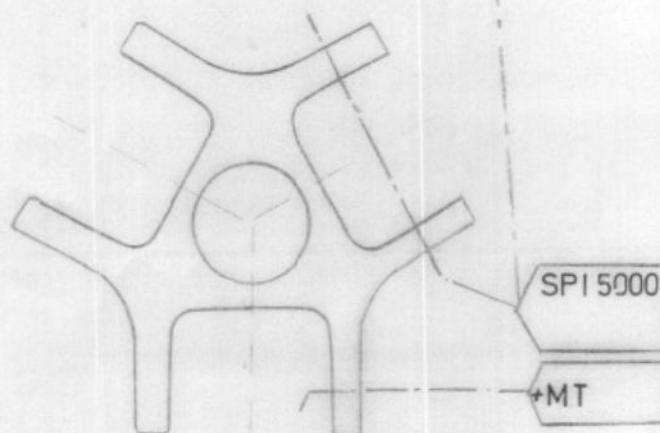
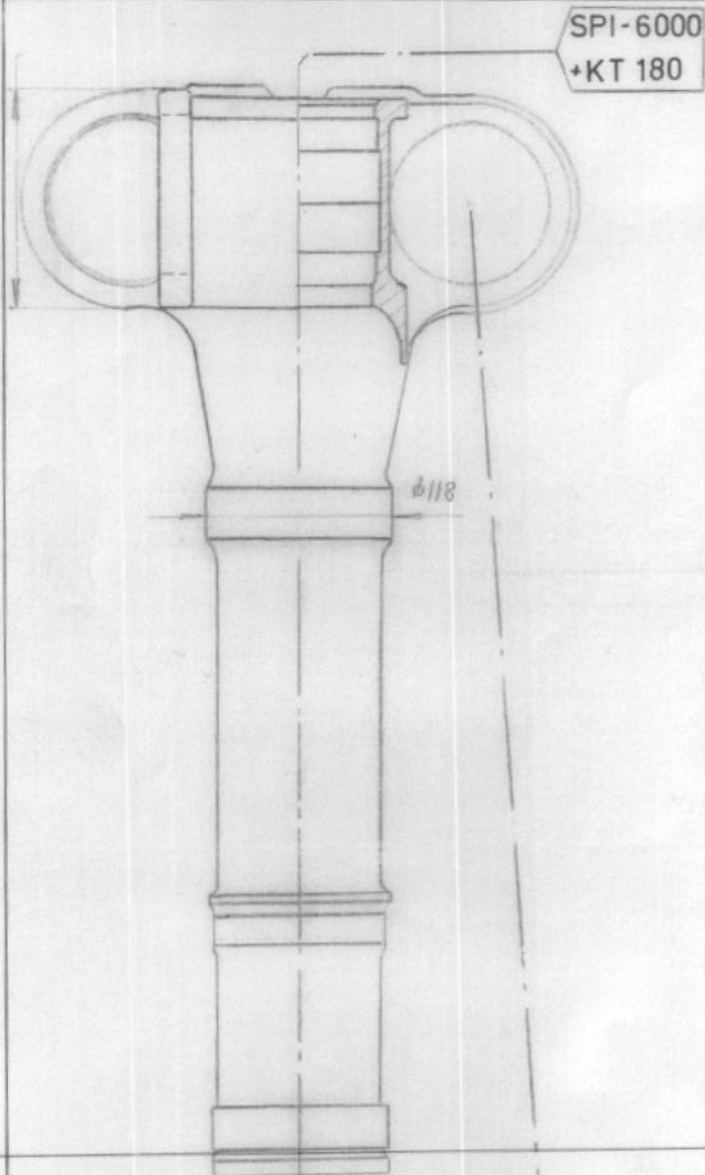
341A31.4110.28

341A31.4110.29

341A31.4110.40

341A31.4110.41

(90 - )



Glava glavnog rotora

POSTUPAK  
PREGLEDA FEROMAGNETNOM METODOM

Tabela VI

List 2

Listova 7

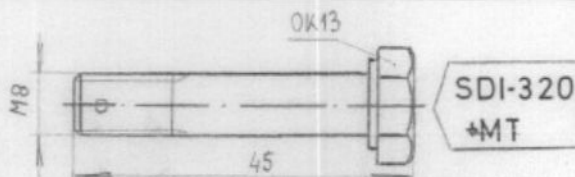
-42-U00-GGR

1

2

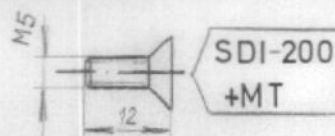
3

Zavrtnanj  
L22142.080.040BEL  
(92-63)

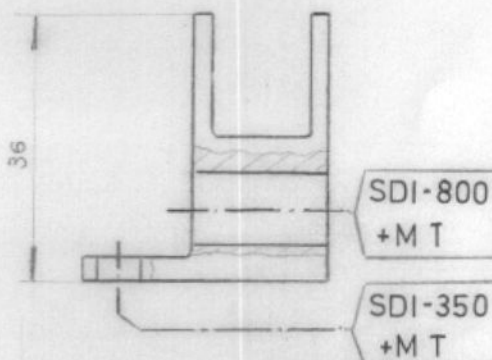


Zavrtnanj  
L22196.050.012BCL

Kd

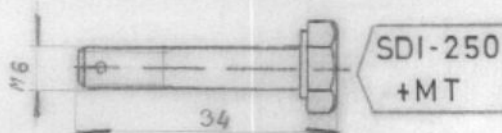


Nosač  
341A31.4232.21  
(93-71)



Br.

Zavrtnanj  
L22142.060.030BCL  
(93-72)

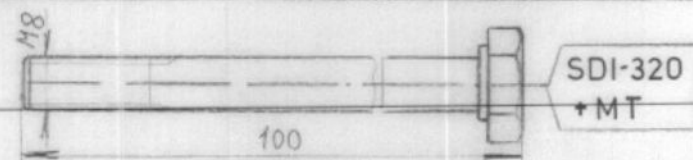


Prsten  
341A31.4224.21  
(93-70)

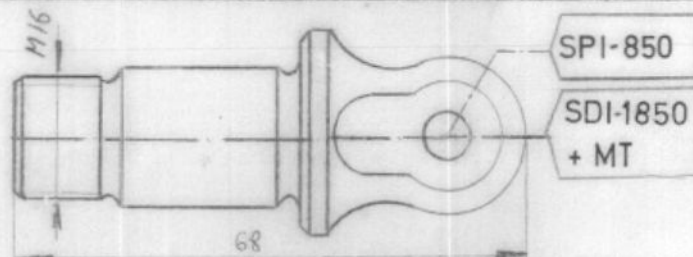
Kd



Zavrtnanj  
L22142.080.094BCL  
(93-76)

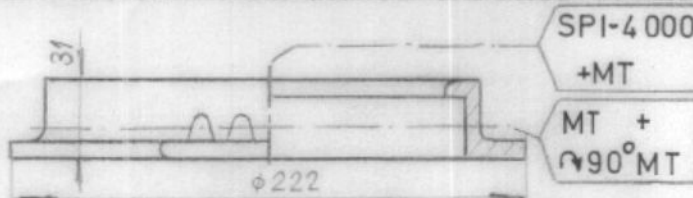


Viljuškasta  
osovina  
341A31.4151.21  
(94-85)



Kućište ležaja  
341A31.4210.23  
(96-97)

Kd



<p>Glava glavnog rotora -42-U00-GGR</p>	<p>POSTUPAK PREGLEDA FEROMAGNETNOM METODOM</p>	<p>Tabela VI List 3 Listova 7</p>
<p>1</p>	<p>2</p>	<p>3</p>
<p>Okasta osovinica 341A31.4156.21 (96-104)</p> <p>Br.</p>		
<p>Uporni prsten 341A31.4240.22 (96-107)</p> <p>Kd</p>		
<p>Zavrtnanj L22142.060.020.BCL (96-108)</p>		
<p>Reglažni prsten 341A31.4195.20 (98-131)</p>		
<p>Rukavac 341A31.4111.03 341A31.4111.04 341A31.4111.05 341A31.4111.29 (102-145)</p>		

Glava glavnog rotora rotora -42-U00-GGR 1	POSTUPAK PREGLEDA FEROMAGNETNOM METODOM 2	Tabela VI List 4 Listova 7 3
Gornja čaura 341A31.4226.20 (102-149)  Br.		
Donja čaura 341A31.4227.20 (102-150)  Br.		
Košuljica ležaja 341A31.4126.20 (105-170)		
Košuljica ležaja 341A31.4127.20 341A31.4127.21 (106-175)  Bak.		
Specijalni zavr- tanj 341A31.4145.20 (106-185)		
Čep za fiksiranje torzionih štapova 341A31.4242.20 (108-196)  Br.		

Glava glavnog rotora -42-U00-GGR	POSTUPAK PREGLEDA FEROMAGNETNOM METODOM	Tabela VI List 5 Listova 7
1	2	3
Klin 341A31.4237.20 (108-197)  Br.		
Zavrtanj za fiks. torzionih štapova 341A31.4228.20 (108-198)  Br.		
Osovinica za spajanje 341A31.4173.20 341A31.4173.21 (109-207)		
Zavrtanj L22139.080.022BCL L22139.080.020BCL (109-206)		
Osovinica 341A31.4181.02 -223)		
Osovinica 341A31.4186.20 ( -224)		
Osovinica 341A31.4185.20 ( -230)		
Osovinica 341A31.4181.03 ( -231)		
Osovinica 341A31.4183.20 ( -232)		

Glava glavnog rotora -42-U00-GGR	POSTUPAK PREGLEDA FEROMAGNETNOM METODOM	Tabela VI List 6 Listova 7
1	2	3
Osovinica 341A31.4184.20 (112; 116-235)		SDI-320 +MT
Donji kraj spone 341A31.4164.00 ( -240)		SPI-1150 SDI-1050 +MT
Br. Kučište ležaja 3130.68.00.020 (113-245)		SPI-1200 +MT
Kd Gornji kraj spone 341A31.4162.04 ( -247)		SPT-700 SDT-600 +MT
Kd Zavrtanj L22139.060.027.BCL (114-256)		SDI-250 +MT
Osovinica 341A31.4169.20 341A31.4263.21 ( -270)		SDI-250 +MT
Osovinica 341A31.4263.21 (116-287)		SDI-500 +MT
Navrtka 3160S62.05.005 (116-302)		SPI 550 +MT



UPUT ZA PREGLED BEZ RAZARANJA DELOVA  
HELIKOPTERA H-42

0-42-PBR-00

.0.020

Glava glavnog  
rotora

POSTUPAK  
PREGLEDA FEROMAGNETNOM METODOM

Tabela VI

List 7

Listova 7

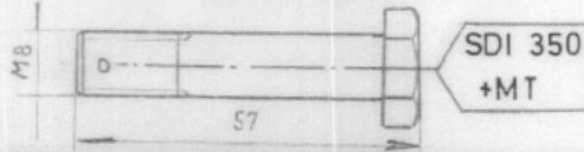
-42-U00-GGR

1

2

3

Zavrtanj  
341A31.4112.31  
( -165)



Zavrtanj  
L22142.060.060.BCL  
(109-209)

